

IN THE SPECIFICATION:

Please amend the specification as follows.

In the paragraph beginning on page 3, line 16:

FIG 2 is a schematic representation of an end formed tube of the present invention. As shown in Fig. 1, the end formed tube 100 comprising two ends 120 and an inner portion 140. A lip portion 160 is formed at one of said ends 120. The lip portion 160 is formed by folding over the end portion 120 of the tube 100 back into the tube, as shown in Fig. 3B. As shown in Fig. 3B, preferably the lip portion 160 comprises a folded-over portion 210 formed by folding over the end portion 120 of the tube 180 degrees. However, the lip portion 160 can be folded over at various angles. Preferably, the folded over portion of the lip portion is approximately 0.020 – 0.060 inches. The lip portion 160 prevents the removal of the molded part. Also, the rolled over lip portion creates a void in which plastic overmold from the plastic part is deposited during molding, as discussed below, thereby creating a positive seal and further promoting positive attachment.

In the paragraph beginning on page 4, line 10:

The [[internal]] shape of an inner surface 220 of the lip portion 160 is formed into a polygonal shape, such as an octagon, as shown in Fig. 3A. The straight sides and corners of this polygonal shape provide torsional strength to the interface of the molded part 180 and the tube 100, thereby creating a high "break away torque."

In the paragraph beginning on page 3, line 16:

The [[internal]] shape of the inner surface 220 of the lip portion 160 can be formed into any polygonal shape such as hexagonal or pentagonal, as shown in Figs. 4 and 5 respectively. The straight sides and corners of these polygonal shapes also provide torsional strength to the interface of the molded part 180 and the tube 100, thereby creating a high "break away torque."